

## Study on tractor implement combination and optimum field capacity for some selected farms

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■ **ABSTRACT** : In this study, the optimum size of tractor and optimum field capacity requirements of implements for three different farms *i.e.*, Agricultural Engineering Farm (AEF), Adhartal Farm (AF), and Dusty Acre Farm (DAF) of Jawaharlal Nehru Krishi Vishwa Vidyalaya Jabalpur was analyzed. Primary data were obtained through log book, history book and field survey of the university farms. Results showed that an optimum hp requirement for AEF was maximum (138.59hp). For DAF and AF it was 101.19 and 124.92 hp, respectively. The optimum field capacity of plough for all the three farm varied between 0.23 – 0.46 ha/h, cultivator was between 0.82 - 1.40 ha/h, disk harrow was between 0.90 – 1.52 ha/h and for seed drill was 1.00 – 2.01 ha/h when the labour cost varies between Rs. 100 – 180. For the selected farms the size of plough ranged between 2bottom-30cm to 4 bottom-35cm, the size of the cultivator and seed drill varied 9 – 19 tynes and for disk harrow between 8 – 16 disk.

■ **KEY WORDS** : Farm equipment, Optimum size, Power, Tractor

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**P**ower is needed on the farm for operating different tools, implements and machinery for various operations. Farm Power is an essential input in agriculture for timely field operations for operating different types of farm equipment for operating tillage, sowing, harvesting, threshing, shelling, cleaning, grading, and irrigation equipment. At present in India, tractors are being used for tillage of 22.78 per cent of total area and sowing 21.30 per cent of total area (Anonymous, 2012). During last 50 years the average farm power availability in India has increased from about 0.25 kW/ha in 1951 to about 1.35 kW/ha in 2001 and 1.64 kW/ha in 2010.

For an agricultural enterprise, tractors are the most expensive farming input. The primary purpose of agricultural tractors, especially those in the middle to high power range, is to perform drawbar work. The value of a tractor is measured by the amount of work accomplished relative to the cost incurred in getting the work done. Therefore, the ideal tractor converts all the energy from the fuel into useful work at the drawbar. By using accurate draft data, the operating costs of both tractors and implements can be minimized. Correct matching of implements should result in the optimum use of the tractor and the attached implement for a particular farm situation.

It is important to use the tractor of optimum size with due consideration to its economy. Because if the power

available from it is less than the required it will not be possible to cover the entire field in the stipulated time effectively, whereas, it will be under used if the power available is greater than the desired. Thus, machinery selection and management technique are of great interest to both the designer and user of farm machinery. This is necessitated in farm situations where the availability of tractors and implements are limited in number. It is rather beneficial and cost effective to select an implement for a specific tillage operation and to determine the correct size of the tractor. The object of this study was to optimize the tractor power requirement with matching implement combination for optimum field capacity at some selected farms of JNKVV Jabalpur.

Literature exists on the selection of optimum combinations of implement and tractor for performing a specified operation or for performing a limited number of operations for a single enterprise. Chancellor (1969) developed a model for optimum size of tractor of a farm. He also applied his model, for single and multiple tractor farms and concluded that, for single tractor farms, there exists an economical optimum sized tractor, and for multiple tractor farms, there exists an economically optimum level of rated horse power per hectare which applies to tractors of all sizes. Singh and Kawade (2003) they have give the different selection criteria for the tractor. According to them

selection of tractor is based on timeliness in operation, hp required, custom hiring, fuel efficiency, purchase price, special technical features, after sale service and resale value and also carried out a study on availability of tractors in India. They have computed horse power range for a 50 ha land and suggested a 30-35 PTO HP tractor is best suited for it. Mishra and Dhakad (2004) carried out a study at some selected farms of Jawaharlal Nehru Krishi Vishwa Vidyalaya (JNKVV), Jabalpur regarding to the optimum sized tractor and they reported that excess tractor on the farm can be effectively used for crop harvesting by utilizing their power with matching equipment such as tractor driven combine.

**METHODOLOGY**

**General information about study area :**

Jabalpur district lying between 22°49’ and 24°8’ north latitude and 78°21’ and 80°58’ east longitude. The area has an annual rainfall of 1214 mm. The cropping patterns followed in the farm are paddy-wheat, paddy-berseem, urd-wheat and follow-linseed. Information regarding location of farms, area under cultivation and list of tractors at different farms are given in Table A and B.

**Computation of optimum size of tractor :**

Selection of tractor for a particular farm was associated

with farm size, cropping area, cropping pattern, cultural practices, yield, prevalent trends and purchase price of machine. Sufficient power should be available from the tractor to complete the farm operations. Two different models are used to calculate the optimum size tractor for a farm. They are Hunt’s model (1983) which includes transport operations and the other is Chancellor’s model which excludes transport operations

**Hunt’s model :**

Optimum power required for the field and transport operations was calculated by Hunt’s formula (1983) as:

$$P_{opt} = [\sum (pd_i) + \sum (Pt_j)]^{1/2} \dots\dots(i)$$

Power required for drawbar operation (Pd) was calculated as:

$$P_d = \frac{100 \times A \times E \times n}{r(F_c \% ) p_t} \times \left( L + \frac{K \times Y \times V \times A}{S_c \times N_t \times U \times h} \right) \dots\dots(ii)$$

where,

$$E = \frac{BHP \times LCF \times 10}{W \times S \times E_f}$$

Power required for transport operations (Pt) was calculated as :

$$P_t = \frac{100 \times 0.27 \times (D) \times (w) \times (L_t)}{(F_c \% ) (P_{pt})} \dots\dots(iii)$$

Farms	Location			Total area (ha)	Area under production (ha)	Cropping intensity (%)
	Latitude	Longitude	Altitude			
Agricultural engineering farm (AEF)	23°13’06.00”N	79°57’41.80”E	Elevation 391.66 m	107.6	103.6	165
Dusty acre farm (DAF)	23°12’52.70”N	79°57’50.79”E	Elevation 392.88 m	96.25	87.5	118
Adhartal farm (AF)	23°12’42.74”N	79°56’47.42”E	Elevation 391.97 m	105	90	154

Farms	Registration number	HP	Year of purchase	Cost of purchase (Rs.)	Expenditure on repair and maintenance (Rs.)
AEF	MP 20 / 4298	50	1990	142197.50	NIL
	MKJ / 1963	35	1982	85622.98	16436.00
	MP 20 / H 5403	35	1996	211421.00	28087.00
	MP 20 / HA 5712	55	2003	358000.00	4324.00
	MP 20 / HA 5078	35	2003	250000.00	2920.00
DAF	MBK 176	35	1982	65622.96	Nil
	MP 20 / D 9757	35	1991	148425.00	3330.00
	MP 20 / H 3506	59	1994	246744.00	64192.00
	MP 20 / H 9907	55	1999	289154.64	11812.00
	MP 20 / HA 8319	42	2005	306000.00	10517.00
AF	MP 20 H 3505	35	1993	300000.00	35653.00
	MP 20 H 5659	35	1996	210000.00	38531.00
	MP 20 H 4858	35	1996	245000.00	28782.00
	MP 20 AA 0747	50	2006	329250.00	15445.00
	MP 20 AA 748	50	2006	329250.00	15523.00
	MP 20 AA 1064	40	2007	297168.00	14920.00

**Computation of minimum horse power requirements :**

From past experiences, estimated numbers of critical days are available to complete the various field operations and determined the size of implement needed. Once the size of implement was decided the total draft of implement and drawbar horsepower needed to pull implement calculated. Then PTO power (hp) equal to db power and multiplication factors for different soil conditions (firm untilled soil, previously tilled soil and soft or sandy soil was 1.5, 1.8 and 2.1, respectively). In our case, multiply factor was 2.1 as our field is sandy soil. Therefore, PTO power = DBP X 2.1 for determined rated engine power needed by dividing the PTO power by 0.85, since 85 per cent power gets transmitted from engine to PTO.

**Chancellor’s model :**

The procedure adopted for evaluating the optimum size involves the minimization of the total annual cost with respect to the horsepower input. The total annual cost was the sum of fixed cost, energy cost and time cost. The K factor for different hp ranges was calculated on the basis of latest market prices and hp of tractor are given in Table C. Hence,

$$Z = \frac{F.K_c.H + B.A.W_h + C.A.W}{H} \dots\dots\dots(iv)$$

Taking derivative with respect to H we get

$$\frac{dz}{dH} = FK_c - \frac{CAW_h}{H^2}$$

Equating to zero for minimum cost we get

$$H = A_t \left( \frac{W_h}{FK_c} \times \frac{C}{A} \right)^{0.5} \dots\dots\dots(v)$$

**Determination of optimum field capacity :**

The field capacity giving least total cost for an individual machine was determined by combining all the cost equations into one equation and differentiating with respect to field

capacity. The following resultant equation has been used:

$$C_{aopt} = \sqrt{\frac{A}{C_{os}} \left( L_c + T_{fc} + \frac{K_t A Y V}{\lambda o T P_{wd}} \right)} \dots\dots\dots(vi)$$

This equation is based on the timeliness of the power. Thus, if timeliness is not considered, the smallest machine would be most economical. However, timeliness cost rise sharply when machines are too small to complete the work in a timely manner. A value for  $T_{fc}$  was determined by using the following equation :

$$T_{fc} = \frac{C_{oat}}{\tau A} \dots\dots\dots(vii)$$

where,

$$C_{oat} = (1 - S_v) \left[ \frac{I_r(1 + I_r)\tau L}{(1 + I_r)\tau L - 1} \right] + \frac{K_{tis}}{100} \dots\dots\dots(viii)$$

A value for unit price function was calculated by the following equation:

$$K_p = \frac{10p_w}{v\eta_f} \dots\dots\dots(ix)$$

The value for timeliness loss factor was taken as 0.0001 and annual cost of taxes, insurance and shelter as per cent of purchase price is 2 per cent *i.e.*, 0.02. The fixed cost percentage (Fc %) of tractor was calculated using expected life of 10 years and it is found to be about 15 per cent. The actual number of hours utilized per day has been assumed to be 8 hours and fractional utilization of total time is assumed to be 0.7. The value of  $N_t$  is assumed the same as the number of operations of each implement. The value for labour cost L is Rs. 100 and  $L_t$  was assumed to be Rs. 180.

**■ RESULTS AND DISCUSSION**

The results of the present study as well as relevant discussions have been presented under following sub heads:

Table C : Market prices of different tractors in different hp ranges used in study						
Manufacturer	30 hp model	Price (Rs)	40 hp model	Price (Rs)	45-50 hp model	Price (Rs)
T <sub>1</sub>	T <sub>1</sub> M <sub>1</sub>	415638	T <sub>1</sub> M <sub>3</sub>	446332	T <sub>1</sub> M <sub>5</sub>	498668
	T <sub>1</sub> M <sub>2</sub>	426732	T <sub>1</sub> M <sub>4</sub>	488435		
T <sub>2</sub>	T <sub>2</sub> M <sub>1</sub>	390333	T <sub>2</sub> M <sub>2</sub>	495815	T <sub>2</sub> M <sub>3</sub>	497815
				446142		503305
T <sub>3</sub>	T <sub>3</sub> M <sub>1</sub>	417165	T <sub>3</sub> M <sub>3</sub>	433125	T <sub>3</sub> M <sub>5</sub>	515340
	T <sub>3</sub> M <sub>2</sub>	421995	T <sub>3</sub> M <sub>4</sub>	470715		
T <sub>4</sub>	T <sub>4</sub> M <sub>1</sub>	412075	T <sub>4</sub> M <sub>2</sub>	452015	T <sub>4</sub> M <sub>6</sub>	534715
T <sub>5</sub>	-	-	T <sub>5</sub> M <sub>1</sub>	472810	T <sub>5</sub> M <sub>3</sub>	595630
			T <sub>5</sub> M <sub>2</sub>	480810		617760
T <sub>6</sub>	-	-	T <sub>6</sub> M <sub>1</sub>	453613	T <sub>6</sub> M <sub>2</sub>	496238
T <sub>7</sub>	-	-	T <sub>7</sub> M <sub>1</sub>	443315	T <sub>7</sub> M <sub>2</sub>	505622

**Optimum size of tractor by Hunt’s model :**

Hunt has proposed the equation for the optimum size of tractor taking in consideration the transportation operations. Before computing the minimum horse power requirements we compute the width of implement of for different operation.

**Width of implement :**

Due to the seasonal nature of farm work, farm machinery is used during critical period of the year. With growth in average farm sizes, machine of high capacity are required to accomplish their task during these short periods. Obtained width for different implements of different farms are given in Table 1.

**Computation of total draft, drawbar power, PTO power and rated engine power**

The total draft, drawbar power, PTO power, and rated engine power for different implements of the selected farms were calculated. Table 1 shows total draft, drawbar power, PTO power, rated engine power for different implements of the selected farm. The minimum horse power requirement for the

AEF, DAF and AF was 84.39, 37.11, 65.22 hp, respectively. The primary tillage operation (ploughing) was the critical operation to decide the minimum hp requirement of the tractor.

**Computation of optimum size of tractor :**

Table 3 shows power required at drawbar for field operations, power required for transport operations in terms of hp. The values of variable used were taken from previous Table 2. The optimum horse power requirement for AEF comes out to be 138.59 hp. As per availability of tractor in the market, the optimum power (138.59 hp) is divided into three tractors of 55, 50, and 35 hp. This will also facilitate the early completion of the various works. In the similar manner, two tractors of 55 and 50 hp may be used to obtain 101.19 hp for the DAF, and, three tractors of 35, 45, and 50 hp may be recommended for AF for obtained power of 124.92 hp. The optimum size of tractor per hectare for AEF, DAF, and AF was 0.80, 0.98, and 0.90 hp/ha respectively. On an average the optimum size per hectare for these farms varies between 0.8 to 1.0 hp/ha.

Farm	Implement	Area (ha)	Width (m)	Total draft (N)	Drawbar power (kW)	PTO power (kW)	Rated engine power (kW)	REP (hp)
AEF	Plough	85.5	2.22	3117.2	25.48	53.5	62.95	84.4
	Cultivator	171.1	4.24	1909.6	18.21	38.2	44.99	60.3
	Disc harrow	171.1	3.03	1154.4	17.30	36.3	42.74	57.3
	seed drill	100.6	3.32	299.4	3.67	7.7	9.07	12.2
DAF	Plough	37.6	0.98	1370.8	11.21	23.5	27.68	37.1
	Cultivator	102.95	2.55	1149.0	10.96	23.0	27.07	36.3
	Disc harrow	102.95	1.83	694.6	10.41	21.9	25.72	34.5
	seed drill	68.05	2.25	202.52	2.48	5.22	6.14	8.2
AF	Plough	66.08	1.72	2409.2	19.69	41.4	48.65	65.2
	Cultivator	138.3	3.43	1543.52	14.72	30.94	36.37	48.8
	Disc harrow	138.3	2.46	933.12	13.98	29.4	34.55	46.3
	seed drill	121.52	4.02	361.7	4.43	9.31	10.96	14.7

Farm	Implement	Area (ha)	Total production (Tonnes)	Total value of produce (Rs.)	Yield of crop (Tonnes/ha)	Value of crop (Rs/Tonnes)
AEF	Plough	85.50	118.50	1390055.00	1.386	11730.42
	Cultivator	171.10	272.55	1753665.00	1.592	6434.19
	Disc harrow	171.10	272.55	1753665.00	1.592	6434.19
	seed drill	100.60	158.07	494330.00	1.571	3127.30
DAF	Plough	37.60	40.19	968368.00	1.068	24095.35
	Cultivator	102.95	136.80	1221011.60	1.328	8925.85
	Disc harrow	102.95	136.80	1221011.60	1.328	8925.85
	seed drill	68.05	97.09	267971.60	1.426	2760.17
AF	Plough	66.08	97.39	4671073.00	1.473	47963.54
	Cultivator	138.30	269.77	11635713.00	1.950	43132.30
	Disc harrow	138.30	269.77	11635713.00	1.950	43132.30
	seed drill	121.52	235.89	10147991.00	1.941145	43020.38

**Optimum size of tractor by Chancellor's model :**

Chancellor proposed the equation for the optimum size of tractor without considered the transportation operation *i.e.*, considering field operation only. Before optimizing the size of tractor K factor for different hp range tractor was calculated. Table 3 has provided different ranges of tractor

power and market price used in the study. From available information the value of K was calculated as 13799.65, 11552.56, and 10589.09 Rs./hp for 30, 40 and 50 hp, respectively. Therefore, the weighted mean was 11712.88 Rs/hp. This shows that the value of K was decreased with the increase in the hp ranges. So, higher hp range may provide a lesser total annual

**Table 3 : Calculation for optimum power requirement**

Farm	Name of implement	Area (ha)	E (kwh/ha)	Yield (Tonnes/h)	Value of crop (Rs / Tonnes)	$P_d$	$P_t$	Total ( $\Sigma P_d + \Sigma P_t$ )	$P_{opt}$ (kw)	$P_{opt}$ (hp)	Recommended hp
Agri. Engg.	Plough	85.5	82.47	1.39	11730.42	2774.65					
	Cultivator	171.1	26.51	1.59	6434.19	1785.33	17.4564	6325.042	79.530	106.60	138.59
	Disc harrow	171.1	22.38	1.59	6434.19	1507.84					
Groundnut unit	Seed drill	100.6	6.06	1.57	3127.31	239.76					
	Plough	37.6	82.46	1.06	24095.35	1219.85					
	Cultivator	102.95	26.50	1.32	8925.85	1073.83	9.6681	3372.38	58.072	77.84	101.19
	Disc harrow	102.95	22.38	1.32	8925.85	906.88					
Adhartal	Seed drill	68.05	6.05	1.42	2760.175	162.14					
	Plough	66.08	82.46	1.47	47963.54	2148.74					
	Cultivator	138.3	26.50	1.95	43132.30	1452.89	16.6507	5138.91	71.686	96.09	124.92
	Disc harrow	138.3	22.38	1.95	43132.30	1228.10					
	Seed drill	121.52	6.05	1.94	43020.38	292.51					

**Table 4 : Calculation of energy input for different farms**

Crop	Energy input (unit area MJ/ha)	AEF		DAF		AF	
		Area (ha)	Total energy input (MJ)	Area (ha)	Total energy input (MJ)	Area (ha)	Total energy input (MJ)
Paddy	258	70.5	18185	34.9	9004.2	16.78	4329.2
Soyabean	190	7	1330	0	0	45.2	8588.0
Sunhemp	145	5	725	0	0	0	0
Arhar	131	2	262	2.7	353.7	6.3	825.3
Nizer	129	2	258	0.5	64.5	0	0
Wheat	131	53.1	6956.1	47	6157	23.68	3102.1
Gram	108	17	1836	3.95	426.6	29.96	3235.7
Lentil	138	4	552	0	0	3.05	420.9
Mustard	120	0.5	60	0.4	48	0.78	93.6
Berseem	160	6	960	5	800	1.3	208.0
Coriander	140	2	280	0	0		
Oat	138	1	138	3.5	483	0.9	124.2
Moong	143	1	143	4	572		
Linseed	149	0	0	1	149	0.2	29.8
Maize H)	15	0	0	0	0	6.1	91.5
Pea	110	0	0	0	0	4.65	511.0
Coriander	149	0	0	0	0	0.1	14.0
Total		171.1	31689.1	102.95	18058	139	21573.3

**Table 5 : Optimum power range by Chancellor's model**

Farm	Total area sown in year (ha)	$W_h$ (MJ/ha)	$W_h$ (h/ha)	$W_h$ (hp-h/ha)	H (hp)
AEF	171.1	305.88	84.97	115.60	61.75
ADF	103.0	206.38	57.33	78.00	39.34
AF	139.0	239.70	66.58	90.59	49.27

cost per hp and timely operations.

**Energy input for different crops :**

Maximum energy input was 18185 and 9004.2 MJ in paddy crop at AEF and DAF, respectively. Soyabean consume maximum energy at AF was 8588 MJ. Total energy input for a year of AEF, DAF and AF was 31689.1, 18058 and 21573.3 MJ, respectively as shown in Table 4.

Table 5 shows optimum size of tractor for different farms by Chancellor’s Model. The optimum horse power requirement for AEF come out to be 61.75 hp. As per availability of tractor in the market, the optimum power (61.75 hp) was divided into two tractors of 35 and 30 hp or a single tractor of approximately 60 hp was recommended. In the similar manner, one tractor of 40 hp was sufficient to obtain 39.34 hp for the DAF, and, one tractor of 50 hp may be recommended for AF for obtained hp of 49.27.

The values obtained for the optimum size of the tractor by Hunt’s method are higher than the values obtained by Chancellor’s method because Chancellor had not considered transportation operation. Since, the tractor is a versatile prime mover which can be used for field operation, transportations of implements and farm produce as well as for other haulage purpose. Therefore, the values obtained by Hunt’s formula are more practical.

**Optimum field capacity :**

The optimum field capacity for AEF, when labour cost is Rs. 100 came out to be 0.349, 1.068, 1.173, 1.220 ha/h for plough, cultivator, disk harrow, and seed drill, respectively whereas, when labour cost is Rs. 180 i.e., operator cost and labour cost, the value of optimum field capacity was increased to 0.459, 1.400, 1.524, 1.616 ha/h for plough, cultivator, disk harrow and seed drill, respectively. The optimum field capacity for DAF, when labour cost is Rs. 100 came out to be 0.229, 0.818, 0.897 and 0.996 ha/h for plough, cultivator, disk harrow, and seed drill, respectively whereas, when labour cost is Rs. 180 i.e., operator cost and labour cost, the value of optimum field capacity was increased to 0.30319, 1.07788, 1.17287 and 1.32429 ha/h for plough, cultivator, disk harrow, and seed drill, respectively. The optimum field capacity for AF, when labour cost is Rs. 100 came out to be 0.328, 1.144, 1.247 and 1.604 ha/h for plough, cultivator, disk harrow and seed drill, respectively whereas, when labour cost is Rs. 180 i.e., operator cost and labour cost, the value of optimum field capacity was increased to 0.420, 1.404, 1.523 and 1.982 ha/h for plough, cultivator, disk harrow and seed drill, respectively (Table 6).

The machinery costs per hectare increase with machine size but larger machine decreases the labour cost by completing the work more quickly. The optimum field capacity is increased, when additional labour is used. For plough the optimum field capacity was minimum, whereas, optimum field capacity was found

Crop	Machinery (Rs.)	C <sub>max</sub> (ha./y)	K <sub>0</sub> (ha./hr)	A <sub>opt</sub> (ha)	V <sub>opt</sub> (m/hr)	C <sub>opt</sub> (ha./hr)	K <sub>AVV</sub> (hp)	C <sub>max</sub> (ha./hr)	
								Rs. 100	Rs. 180
AEF	Plough	2308.76	3.8896	0.349	1.3860	1.750.03	6.68796	0.349	0.759
	Cultivator	3089.67	1.907152	0.0702	1.5979	6/3/19	8/3/08	1.068	1.100
	Disk harrow	7867.53	1.0297118	0.0718	1.5979	6/3/19	8/3/08	1.173	1.527
	Seed drill	369.39	5.62071	0.0710	1.5712	3.2713	2.37659	1.220	1.616
DAF	Plough	3089.67	3.8896	0.229	1.0688	2/095.35	1.65562	0.229	0.30319
	Cultivator	2308.76	1.907152	0.0056	1.3287	8925.85	5.87025	0.818	1.07788
	Disk harrow	7867.53	1.0297118	0.0072	1.3287	8925.85	5.87025	0.897	1.17287
	Seed drill	3370.51	5.62071	0.0090	1.7656	2760.18	1.288333	0.996	1.32429
AF	Plough	2378.98	3.8789	0.328	1.7371	1963.57	22.75768	0.328	0.720
	Cultivator	2577.89	2.5778	0.0082	1.9506	13.322.30	55.97.0953	1.144	1.107
	Disk harrow	6717.03	6.7170	0.0095	1.9506	13.322.30	55.97.0953	1.247	1.523
	Seed drill	2079.20	5.62071	0.0769	1.9711	13020.38	1.878872	1.604	1.982

**Table 7: Matching equipment width with optimum field capacity**

Farm	Name of implements	Speed (km/h)	Optimum field capacity (ha/h)		Width	
			If $L_c=100$	If $L_c=180$	If $L_c=100$	If $L_c=180$
AEF	Plough	4	0.349	0.459	0.872	1.148
	Cultivator	4	1.068	1.400	2.670	3.500
	Disc harrow	5	1.173	1.524	2.346	3.048
	seed drill	5	1.220	1.616	2.440	3.232
DAF	Plough	4	0.229	0.303	0.574	0.757
	Cultivator	4	0.818	1.077	2.045	2.694
	Disc harrow	5	0.897	1.172	1.795	2.345
	seed drill	5	0.996	1.324	1.993	2.648
AF	Plough	4	0.328	0.420	0.821	1.050
	Cultivator	4	1.144	1.404	2.862	3.511
	Disc harrow	5	1.247	1.523	2.495	3.047
	seed drill	5	1.604	1.982	3.208	3.964

to be maximum for seed drill in all the selected farms.

#### Matching equipments with optimum field capacity :

Table 7 shows width of matching implements with optimum field capacity. According to obtained optimum field capacity the suitable matching equipments ranged between 3x30 cm – 4x35 cm, 13 – 17 tyne, 12 – 16 disk and, 11 - 15 tyne for plough, cultivator, disk harrow, seed drill, respectively, for AEF. For DAF it ranged between 2x30 cm – 3x30 cm, 9 – 13 tyne, 8 – 12 disk and, 9 - 13 tyne for plough, cultivator, disk harrow, seed drill, respectively and for AF the suitable matching equipments ranged between 3x30 cm – 3x35 cm, 13 – 17 tyne, 12 – 16 disk and, 15 - 19 tyne for plough, cultivator, disk harrow, seed drill, respectively.

#### Conclusion :

The optimum hp required for AEF was 138.59 hp for which three tractors of 55, 50, 35 hp may be suitable for performing all operations within stipulated time. The optimum field capacity for AEF ranged 0.349 to 0.459 ha/h for plough, 1.068 to 1.400 ha/h for cultivator, 1.173 – 1.524 ha/h for disk harrow, 1.220 – 1.616 ha/h for seed drill, when labour cost varied between Rs. 100 -180.

The optimum hp required for DAF is 101.19 hp for which two tractors of 55, 50 hp may be suitable for performing all operations within stipulated time. The optimum field capacity for DAF ranged 0.220 to 0.303 for plough, 0.818 to 1.077 for cultivator, 0.897 – 1.172 for disk harrow, 0.996 – 1.324 for seed drill, when labour cost varied between Rs. 100 and 180.

Three tractors of 35, 45 and 50 hp may be suitable for performing all operations within stipulated time for AF to obtained 124.92 hp. The optimum field capacity for AF ranged between 0.328 to 0.420 for plough, 1.144 to 1.404 for cultivator, 1.247 – 1.523 for disk harrow, 1.604 – 1.982 for seed drill, when

labour cost varied between Rs. 100 -180.

For all the three selected farms, the size of plough ranged between 2bottom – 30cm to 4bottom – 35cm, the size of cultivator varied between 9 – 17 tyne, the size of disk harrow varied between 8 – 16 disk, and the size of seed drill varied between 9 – 19 tyne.

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