

Volume 8 | Issue 1 | June, 2017 | 1-9 Visit us: www.researchjournal.co.in International Journal of Processing and Post Harvest Technology

RESEARCH **P**APER

DOI: 10.15740/HAS/IJPPHT/8.1/1-9

Functional properties of gelatin extractd from skin of black kingfish (*Rachycentron canadus*) at 40°C

■ V.C. KILLEKAR¹*, J.M. KOLI², K.H. PUJARI¹ and P.K. PAKHMODE²

¹P.G. Institute of Post Harvest Management, Killa-Roha, RAIGAD (M.S.) INDIA ²College of Fisheries, RATNAGIRI (M.S.) INDIA Email : vins2975@gmail.com; jmkoli@gmail.com

*Author for Correspondence

Research chronicle : Received : 31.12.2016; **Revised :** 01.05.2017; **Accepted :** 15.05.2017

SUMMARY:

The utilization of waste skin from fish for production of value added by-products has attracted substantial attention. Black kingfish (*Ranchycentron canadus*) is used for culinary purpose but their skin was waste part and convert into in value added product like gelatin is the good practice of post harvest management of waste utilization. In order to evaluate the waste from black kingfish as source of gelatin, the gelatin was from skin and its rheological and functional properties were examined at temperatures 40°C. The skin of Black Kingfish yielded 10.20 per cent indicating skin as an important source of gelatin production. The gel strength of gelatin skin (206.5g), viscosity (9.53 cP), melting point (21.76°C), water holding capacity (3.96 ml/g), pH (4.9), emulsifying capacity and stability (46.50%) and (28.53%), respectively obtained from extracted gelatin. The Hydroxyproline content in extracted gelatin was about (6.73mg/g). It can be concluded from the study that Black kingfish is prospective source to produce gelatin in good yield with desirable functional properties comparable to commercially available mammalian gelatin.

KEY WORDS : Gelatin, Black kingfish, Gel strength, Viscosity, Melting point

How to cite this paper : Killekar, V.C., Koli, J.M., Pujari, K.H. and Pakhmode, P.K. (2017). Functional properties of gelatin extractd from skin of black kingfish (*Rachycentron canadus*) at 40°C. *Internat. J. Proc. & Post Harvest Technol.*, **8** (1) : 1-9. DOI: 10.15740/HAS/IJPPHT/8.1/1-9.

Guedania is a popular collagen derivative primarily used in foods, pharmaceutical, photographic and technical products. In foods, gelatin provides a melts in the mouth function and to achieve a thermoreversible gel property. Its clarity, bland flavour, emulsifying characteristics, stability, texture properties and the ability to be applied in a wide range of pH, make it suitable to be used in confectionaries and dairy products

(GMIA, 2001). In addition, it is recommended for used as a dietetic food, salt reducer, flocculating agent, protein enrichment and adhesive. In the pharmaceutical industry gelatin is generally used in capsule, tablets, haemostatic sponge, blood plasma substitutes, suppositories and vitamin encapsulation (GME, 2010).

It is an important constituent in a number of food and non-food products due to its multi-functional properties, thermal stability, digestibility, solubility and its biological characteristics. In the food industry, it serves primarily as a gelling agent, but it is also used as a thickener, film former, stabilizer, emulsifier, adhesive agent, foaming agent, protective colloid and as a beverage fining agent (Johnston-Banks, 1990 and Segtnan *et al.*, 2002). The global demand for gelatin has been increasing over years. Recent report indicate the annual world out-put of gelatin is nearly 3,26,000 tons, with pig skin derived gelatin accounting for the highest (46%), followed by bovine hides (29.4%), bovine bones (23.1%) and other sources (1.5%) (Karim and Bhat, 2009).

Commercially, gelatin is made from skins and skeletons of bovine and porcine. Mammalian gelatin has been intensively studied (Ward and Courts, 1977; Gilsenan and Ross-Murphy, 2000 and Cho et al., 2004). For many socio-cultural reasons, alternative sources are increasingly demanded. Among such reasons are religious proscription of Judaism and Islam. Diseases such as bovine spongiform encephalopathy (BSE) and foot-and-mouth disease (FMD) crisis have also caused restrictions on collagen trade (Fernandez-Diaz et al., 2003 and Cho et al., 2004). Interest in investigating possible means of making more effective use of underutilized resources and industrial wastes is not a new ambition in the food industry. The quantity of industrial waste produced is increasing by year for example the waste from fish processing after filleting can account for as much as 75 per cent of the total catch weight (Shahidi, 1995). About 30 per cent of such waste consists of skin and bone with high collagen content. This waste is an excellent raw material for the preparation of high protein foods, besides helping to eliminate harmful environmental aspects. Therefore, gelatin from marine sources has been looked upon as possible alternatives to mammalian gelatine.

EXPERIMENTAL METHODS

Proximate composition :

Proximate composition of raw materials and extracted gelatin were analyzed by measuring moisture, ash, protein and fat content according to AOAC official methods (AOAC, 2005). The pH of raw material and extracted gelatin were measured using the British Standard Institution methods, BSI 757 (1975). Fish skins were chopped and blended inn distilled water to form 1% (w/v skin) suspension.

Gelatin extraction :

Gelatin was extracted following the procedure described by Koli *et al.* (2011). Thawed skin was cleaned thoroughly cleaned with excess water to remove superfluous material. The cleaned materials were then sequentially soaked with 0.2 per cent (w/v) sodium hydroxide, 0.2 per cent sulphuric acid and 1.0 per cent citric acid for 40 min. After each soaking treatment, the skins were washed under running tap water until had a pH of about 7 before transferring to new solution. This cycle was repeated three times with a total time of 2 hrs for each treatment.

The ratio of skin to washing liquid used was 1 kg skin (wet weight) to 7 lit. of acid or alkali solution for each treatment. The skins were then subjected to a final wash with distilled water to remove any residual matter. The final extraction was carried out in 3 volumes of distilled water at 40°C, 45°C and 50°C for 12 hrs. The clear extract obtained was filtered with Whatman filter paper (No. 1) using a Buchner funnel. The filtrate was then in tray and dried in oven at 60°C for 16 hrs. The thin film of dried matter was powdered, weighed and packed in zip pack bags, stored at ambient temperature ($25\pm 2^{\circ}C$) for further study. The yield of gelatin was calculated on wet weight basis of raw material and expressed as percentage yield.

Hydroxyproline content :

Hydroxyproline content of gelatin was determined according to the method of Bergman and Loxley (1963) with a slight modification. The samples were hydrolyzed with 6 M HCl at 110°C for 24 hrs in reflex condenser and filtrate through Whatman no.1 filter paper. The filtrate was neutralized with 1M NaOH to pH 6.0-6.5. The neutralized sample (0.1 ml was transferred into a test tube and isopropanol (0.2ml) was added and mixed well. To the mixture, 0.1 ml of an oxidant solution (a mixture of 7% (w/v) chloroamine T and acetate/citrate buffer, pH 6, at a ratio of 1:4 (v/v) was added and mixed thoroughly. Then 1.3 ml of Ehrlich's reagent solution (a mixture of solution 2g of p-dimethylalamine benzaldehyde in 3ml of isopropanol) were added. The mixture was mixed and heated at 60°C for 25 min in water bath and then cooled for 2-3 min in running water. The solution was diluted to 5 ml with isopropanol. Absorbance was measured against water at 558nm using a spectrophotometer (Thermo spectronic, UV 10 rom

Internat. J. Proc. & Post Harvest Technol., 8(1) June, 2017: 1-9
 HIND AGRICULTURAL RESEARCH AND TRAINING INSTITUTE

0628). Hydroxyproline standard solution, with concentration ranging from 10 to 60 ppm, was also run simultaneously. Hydroxyproline content was calculated and expressed as mg/g sample.

Determination of gel strength :

The gelatin gel was prepared and the bloom value (gel strength) of gelatin gel was determined according to the method described by Wainewright (1997). The gel was prepared in bloom jar (150 ml capacity) by dissolving a 6.67% (w/v) dry gelatin powder in distilled water at 60°C. Then it was cooled for 15 min at room temperature and kept at 7°C for 18 h for maturation. Gel strength was determined on TA-RT-KI Texture Analyzer (Brookfield Engineering Labs. Inc) according to British standard BS 757 (BSI, 1975), with a load cell of 5 kg cross-head speed 1 mm/s and using a 0.5 in diameter bottomed plunger. The standard glass bloom jar was placed centrally under the plunger and the penetration test was then performed. The maximum force (g) was determined till the probe penetrated into the gel to a depth of 4mm.

Determination of melting point of gelatin :

The melting point measurement was done by a method modified from Wainewright (1977). Gelatin solutions, 6.67% (w/v) were prepared and a 5 ml aliquot of each sample was transferred to a small glass tube (borosilicate tube, $12mm \times 75mm$). The samples were degassed in vacuum desiccators for 5 min. The tubes were then covered with Para film and heated in a water bath at 60°C for 15 min. The tubes were immediately cooled in ice-chilled water and matured at 10°C, for 18h. Five drops of a mixture of 75 per cent chloroform and 25 per cent reddish brown dye (food colour) was placed on the surface of the gel. The gels were put in a water bath at 10°C and the bath was heated at rate of 0.2-0.4°C/ min. The temperature of the bath was read using an electronic digital thermometer (Fisher Scientific). The temperature at which the dye drops began to move freely down the gel was taken as the melting point.

Determination of viscosity :

Gelatin solution at the concentration of 6.67% (w/v) was prepared by dissolving the dry powder in distilled water and heating at 60° C for the determination of viscosity. The viscosity (cP) of 10 ml of the solution was determined using Brookfield digital viscometer (Model

DV –E Brookfield Engineering, USA) equipped with a No.1 spindle at $40\pm1^{\circ}$ C (Cho *et al.*, 2006).

Emulsifying capacity and stability :

The method of Yasumatsu *et al.* (1972) was used to determine emulsifying capacity and stability. Emulsion was prepared with 1 g of each sample, 50 ml of cold distilled water (4°C) and 50 ml of sunflower oil. The gelatin samples were dispersed with a homogenizer/blender. Each blended samples was equally into 50 ml centrifuge tubes. One centrifuge tube was directly centrifuge at 4000 × g for 10 min while the other was centrifuged under the same conditions after heating in a water bath at 80°C for 30 min and cooling to room temperature (25°C). The height of emulsified layer, as a percentage of the total height of material in the unheated tubes, was used to calculate the emulsifying capacity and stability, using following formulae:

Water holding capacity :

Water holding capacity (WHC) was determined using the centrifugation method (Diniz and Martin, 1997). Duplicate samples (0.5 g) of gelatin were dissolved in 20 ml of water in centrifuge tubes and dispersed, with a vortex mixer for 30s. The dispersion was allowed to stand at room temperature for 6 h, and then centrifuge at 2800 \times g for 30 min. The supernatant was filtered with Whatman number 1 filter paper and the volume recovered was measured. The difference between the initial volume of distilled water added to the protein sample and the volume of the supernatant was determined and the result were reported as ml of water absorbed per gram of gelatin sample.

Determination of gelatin colour and gel clarity :

Colour measurement was made by using a Hunter Lab Scan XE colorimeter (Hunter Association Laboratory, Inc., VA, USA). The tristimulus $L^*a^*b^*$ measurement mode was used as it relates to the human eye response to colour. The L* variable represents lightness (L*=0 for black, L*=100 for white), the a* scale represents the red/green (+a* intensity of red and -a* intensity of green) and the b* scale represents the yellow/blue (+b* intensity of yellow and -b* intensity in blue). The samples were filled into clear Petri dish and readings were taken. Clarity was determined by measuring transmittance (%T) at 620 nm in spectrophotometer (Thermospectronic, Cambridge, U.K.) through 6.67% (w/v) gelatin solution which were heated at 60°C for 1 h (Avena-Bustillos *et al.*, 2006).

Statistical method :

The data of percentage yield, viscosity, bloom value, water holding capacity, pH, colour, clarity, emulsifying capacity and stability of gelatin extracted from black kingfish at three different temperature 40°C was analyzed using appropriate statistical methods (Snedecor and Cochran, 1967 and Zar, 1999). Using ANOVA techniques significant difference between the treatments was determined. The significance of difference between means of treatments was further subjected to SNK test.

EXPERIMENTAL FINDINGS AND ANALYSIS

The results obtained from the present investigation as well as relevant discussion have been summarized under following heads :

Proximate composition :

The proximate composition of raw material and extracted gelatin were given in Table 1 and 2. The extracted gelatin from skin showed high values of proteins and low value for moisture, ash and fat content. Black Kingfish skin gelatin contained high content of protein *i.e.* 87.78 per cent. Jongiareonrak *et al.* (2006) reported a protein content of 87.9 per cent and 88.6 per cent in gelatin extracted from the skin of big eye snapper and brown eye snapper, respectively. Koli *et al.* (2011) reported a protein content 86.45 per cent in gelatin extracted from skin of Tiger toothed croaker, when extracted at 45°C. The gelatin from the skin of adult Nile pearch obtained 88 per cent protein content when extracted at 50°C (Muyonga *et al.*, 2004).

Moisture content of gelatin extracted from Black kingfish at temperature 40°C was 6.12 per cent. Moisture content of all samples was well below the limit prescribed edible gelatin *i.e.* 15 per cent (GME, 2005). Cole (2000) reported that at 6-8 per cent moisture is very hygroscopic and it becomes difficult to determine the physiochemical attributes with accuracy.

The ash content of gelatin extracted from the skin of black kingfish at temperature (40° C) was 2.41 per cent and these values were less than the recommended limit of 2.6 per cent (Johnes, 1977) and the limit given for edible gelatin *i.e.* 2 per cent (GME, 2005).

Gelatin yield :

The gelatin yield was extracted from skin of black kingfish at temperature (40°C) was 10.20 per cent showed in Table 3. The yield of gelatin have been reported to vary among the fish species mainly due to differences in collagen content, the compositions of skin as well as skin matrix. Variations in the yield have also been reported due to differences in diverse extraction methods followed (Gomez-Guillen et al., 2002; Jamilah and Harvinder, 2002 and Muyonga et al., 2004). Gudmundsson and Hafsteinsson (1997) recorded the 14 per cent yield of gelatin of codfish. Jamilah and Harvinder (2002) reported that the yield of red tilapia and black tilapia gelatin were 7.81 per cent and 5.39 per cer, respectively. Koli et al. (2011) reported that the yield of skin gelatin of Tiger toothed croaker and Pink pearch were 7.56 per cent and 5.57 per cent gelatin, while their bones yielded 4.57 per cent and 3.55 per cent, respectively.

B	Table 1 : Proximate composition of black kingfish				
Moisture	Protein	Fat	Ash		
70±0.98	12.9433±0.4498	12±0.2886	4.5±0.0153		
	70±0.98	70±0.98 12.9433±0.4498			

Values are given as \pm SD from t	triplicate determinations;	; values in the same c	olumn with different	superscript differed	significantly (p<0.05).

Table 2 : Proximate composition of extracted gelatin from black king fish at 40^{9} C		
Sr. No.	Proximate composition	40°C (%)
1.	Moisture	6.12±0.0726
2.	Protein	87.78±0.2696
3.	Fat	0.553±0.0120
4.	Ash	2.41±0.0676

Values are given as \pm SD from triplicate determinations; values in the same column with different superscript differed significantly (p<0.05).

Internat. J. Proc. & Post Harvest Technol., 8(1) June, 2017: 1-9

⁴ HIND AGRICULTURAL RESEARCH AND TRAINING INSTITUTE

pH of extracted gelatin :

The pH of extracted gelatin 4.9 indicating their category as Type B was employed during the extraction of gelatin, the viscosity is minimum and gel strength is maximum at pH 5.0 (Cole, 2000) signifying the importance of pH for its rheological properties. The pH reported for gelatin from the skin of red tilapia was 3.05 and for black tilapia it was 3.91 (Jamilah and Harvinder, 2002).

Hydroxyproline content :

In present study, hydroxyproline content of black kingfish skin gelatin extracted at temperature 40°C was found to be 6.73 mg/g. Hydroxyproline content was significant (p<0.05) at 40°C of black kingfish showed in Table 3 which were lesser than the gelatin extracted from tilapia skin, 8.44 mg/g (Cho *et al.*, 2006) and similar to cod skin, 8.30 mg/g (Gomez-Guillen *et al.*, 2002). Gelatin with high levels of amino acids tends to high gel and strength and melting point (Haug *et al.*, 2004 and Muyonga *et al.*, 2004), as imino acids are important in the denaturation of gelatin subunits during gelling (Johnston-Banks, 1990), showed in Table 3. It has been reported that alkali pre-treatment result in Type B gelatin with pH in the range of 4 to 5 (Baziwane and He, 2003).

Koli *et al.* (2011) reported that hydroxyproline content in Tiger-toothed croaker skin and bone gelatines were 7.77 mg/g and 7.51 mg/g. While in Pink pearch skin and bone gelatin were 7.63 mg/g and 7.41 mg/g. Strength of gelatin gel is influenced by amino acids composition and molecular weight distribution of the gelatin itself, the strength of gelatin also varies with gelatin concentration, thermal history (gel maturation temperature and time), pH and presence of any additives (Choi and Regenstein, 2000).

Gel strength (Bloom value) :

Gelatin is highly capable of forming hydrogen bonds with water molecules to form a stable three-dimensional gel. The need to evaluate the characteristics of the gel has resulted in the concept of gel strength which is known as bloom value. In present study, bloom value of black kingfish skin gelatin extracted at temperature 40°C was found to be 206.5 g shown in Table 4. The bloom value obtained in this study were higher to that of tilapia (180.76 g) (Jamilah and Harvinder, 2002), sin croaker (124.94 g) and short fin scad (176.92 g) (Cheow *et al.*, 2007) and lower than that of Nile pearch (229 g) (Muyonga *et al.*, 2004) of yellow fin tuna (426 g) (Cho *et al.*, 2005), tilapia (263 g) (Grossman and Bergeman, 1992) and grass carp (267 g) (Kasankala *et al.*, 2007). The ability to form weak gels may find new application for fish gelatin as a non-gelling gelatins and it could possibly be used in refrigerated products and in products where low gelling temperature are required (Gudmundsson, 2002).

Viscosity :

In present study, viscosity of black kingfish skin gelatin extracted at temperature 40°C, was found to be 9.53 cP shown in Table 4. Viscosity is the second most important commercial property of gelatin after gel strength (Ward and Courts, 1997). Viscosity is partially controlled by molecular weight a molecular size distribution (Sperling, 1985). The viscosities of most of the commercial gelatins have been reported upto 13.0 cP (Johnston-Banks, 1990). Jamilah and Harvinder (2002) reported that the viscosity of red tilapia gelatin and black tilapia gelatin were found to be 3.20 cP and 7.12 cP, respectively, whereas for channel cat fish it was 3.23 cP (Yang *et al.*, 2007). The changes in pH are known to influence the viscosity and minimum viscosity for gelatin has been in the range of 6-8 (Stainsby, 1987).

In present study, melting point of black kingfish skin gelatin extracted at temperature 40°C was found to be 21.76°C shown in Table 4. It is known that fish gelatin has lower melting point than mammalian gelatin (Norland, 1990). The melting point of bovine gelatin and porcine gelatin has been reported as 29.7°C and 32.3°C, respectively (Gudmundsson, 2002). The melting points observed in the present study are far higher than those reported for cold water fishes such as cod (13.8°C), hake (14°C) (Gomez-Guillen *et al.*, 2002) and hoki (16.6°C) (Mohtar *et al.*, 2010). However, these melting points were lower than that of black tilapia (28.9°C) (Jamilah and Harvinder, 2002) which was warm water fish. Fish gelatin with lower melting temperature had a better release of aroma and offered stronger flavour and useful in the

Table 3 : Yield and hydroxyproline content and pH of extracted gelatin at 40°C from skin of black kingfish				
Source of raw material	Yield (%)	Hydroxyproline content (mg/g)	pH of 1% solution	
Black Kingfish	10.20±0.39	6.73±0.23	4.9±0.017	
Values are given as +SD from tripl	icate determinations: values in t	the same column with different superscript d	iffered significantly (p<0.05)	

Values are given as ±SD from triplicate determinations; values in the same column with different superscript differed significantly (p<0.05)

Internat. J. Proc. & Post Harvest Technol., 8(1) June, 2017 : 1-9 HIND AGRICULTURAL RESEARCH AND TRAINING INSTITUTE 5 product development to control the texture and flavour release during mastication.

Emulsifying capacity and stability :

In present study, emulsifying capacity and stability of black kingfish skin gelatin extracted at different temperature 40° C was shown in Table 5 Emulsifying capacity of black kingfish gelatin extracted at different temperatures 40° C was found to be, 46.5 per cent while emulsifying stability was found to be, 28.53 per cent Emulsifiers are surface active materials that absorb to interface and facilitate the production of small droplets by lowering the interfacial during homogenization (Walstra, 2003). The amphoteric nature with hydrophobic zones on the peptide chain make gelatin to behave as an emulsifier and it is being use in the manufacture of toffees and water-in-oil emulsion such as low fat margarine, salad dressing, and whipped cream (Baziwane and He, 2003).

Water holding capacity :

The functional properties of proteins in a food system depend in part on the water holding capacity (WHC) which refers to the ability of proteins to imbibe water and retain it against a gravitational force within protein matrix. The water holding capacity of black kingfish skin gelatin extracted at temperature 40° C was found to be 3.96 ml/g shown in Table 5. The water binding capacity of solubilised gelatin makes it suitable material for reducing drip loss and impairing juiciness in frozen fish or meat products when thawed or cooked and where denatured protein has suffered a partial loss of its water holding capacity. Koli *et al.* (2011) reported that water holding capacity of Tiger-toothed croaker skin and bone gelatin was 4.50 ml/g and 3.00 ml/g, while Pink pearch skin and bone gelatin were 2.36 ml/g and 1.50 ml/g.

Gelatin colour and gel clarity :

Colour of gelatin extracted from black kingfish at different extraction temperature were expressed in terms of L*, a* and b* and The skin gelatin was extracted at 40°C showed. Similar results were found to redness (a*) and there was no significant difference with respect to yellowness (b*). It can be concluded that factors such as fish species and raw material influence the colour characteristics of extracted gelatin. Both color and clarity of a gelatin gel are important aesthetic properties, depending on the application for which the gelatin is intended. While the skin gelatin was extracted at 40°C showed the highest transmittance (%T) as compared to 40° C and 50° C temperatures (Table 6). The turbidity and dark colour of gelatin is commonly caused by inorganic, protein and mucosubstance contaminants, introduced or not removed during its extraction (Eastoe and Leach, 1977).

Koli *et al.* (2011) reported that Tiger-toothed croaker skin gelatin color *i.e.* 75.41 (L*), 2.79 (a*), and 19.25 (b*) for lightness, redness and yellowness, respectively, while clarity in transmittance (49.43 % T). While for Pink pearch skin gelatin color 71.74 (L*), 2.74 (a*) and 22.07 (b*) for lightness, redness and yellowness, respectively,

Source of raw material	Bloom value (g)	Viscosity (cP)	Melting point (⁰ C)
Black Kingfish	206.5±1.44	9.53±0.29	21.76 ± 0.08
Values are given as \pm SD from t	riplicate determinations; values in the sa	ame column with different superscrip	pt differed significantly (p<0.05).
	ity, emulsifying stability and water	holding capacity of gelatin extra	cted at 40°C from skin of bla
kingfish Source of raw material	Emulsifying capacity (%)	Emulsifying stability (%)	Water holding capacity(⁰ C)
Black Kingfish	46.5±0.763	28.53±0.185	3.96 ±0.08
8	riplicate determinations; values in the sa		
	*	1 1	8 , 4 ,
Table 6 : Gelatin colour and c	-		
Table 6 : Gelatin colour and c Gelatin colour and gel clarity	-		40°C
	-		
Gelatin colour and gel clarity	-	84.34	40°C
Gelatin colour and gel clarity Lightness (L*)	-	84.34	40°C 33±0.0779

while clarity in transmittance (44.30 %T). Koli *et al.* (2011) reported that Tiger-toothed croaker bone gelatin color *i.e.* 65.44 (L*), 1.65 (a*), and 22.50 (b*) for lightness, redness and yellowness, respectively, while clarity in transmittance (40.50 %T). While for Pink pearch bone gelatin color 62.50 (L*), 1.97 (a*) and 22.60 (b*) for lightness, redness and yellowness, respectively, while clarity in transmittance (40.13 %T). See *et al.* (2010) reported that gelatin color of four different fish species *i.e.* Catfish (44.36 L*, 0.56 a* and -3.65 b*), red tilapia (40.40 L*, 0.71 a* and -2.86 b*).

Conclusion :

It can be concluded that black kingfish skin waste may be utilized to produce gelatin. It was demonstrated that from study that skin of black kingfish is prospective source to produce gelatin in good yield with desirable characteristics comparable to commercially available fish gelatin.

Acknowledgement :

The all author like to acknowledge Dr. Balasaheb Konkan Krishi Vidyapeeth, Dapoli, Ratnagiri and Post Graduate of Post Harvest Management, Killa-Roha, Raigad and College of Fisheries, Shirgaon, Ratnagiri for constant encouragement to carry out the present research.

LITERATURE CITED

- AOAC (2005). Official methods of analysis of the Association of Official Analytical Chemists International, 18th Ed., In: Association of Official Analytical Chemists, Washington, D.C., U.S.A.
- Avena-Bustillos, R.J., Olsen, C.W., Olson, D.A., Chiou, B., Yee, E., Bechtel, P.J. and Mc Huge, T.H. (2006) Water vapor permeability of mammalian and fish gelatin films. *J. Food Sci.*, **71** : E202-E207.
- Baziwane, D. and He, Q. (2003). Gelatin: the paramount food additive. *Food Rev. Internat.*, **19** (4) : 423-435.
- Bergman, I. and Loxley, F. (1963) Two improved and simplified methods for spectrophotometric determination of hydroxyproline. *Anal. Chem.*, **35** (12): 1961-1965.
- BSI (1975). Methods for sampling and testing gelatin (Physical and Chemical Methods). British Standard Institution, BS 75/, LONDON, UNITED KINGDOM.
- Choi, S.S. and Regenstien, J.M. (2000). Physico-chemical and

sensory characteristics of fish gelatin. J. Food Chem. Toxicol., 65: 194-199.

- Cho, S.M., Kwak, K.S., Park, D.C., Gu, Y.S., Ji, G.I. and Jang, D.H. (2004). Processing optimization and functional properties fo gelatin from shark (*Isurus oxyrinchus*) cartilage. *Food Hydrocolloid*, 18: 573-579.
- Cho, S.M., Gu, Y.S. and Kim, S.B. (2005). Extracting optimization and physical properties of Yellowfin tuna (*Thunnus albacores*) skin gelatin compared to mammalian gelatins. *Food Hydrocolloid*, **19** : 221-229.
- Cho, S.H., Jahncke, M.L., Chin, K.B. and Eun, J.B. (2006). The effect of processing condition on the properties condition on the properties of gelatin from skate (Rajakenojei) skins. *Food Hydrocolloid*, **20** : 810-816.
- Cheow, C.S., Norizah, M.S., Kyaw, Z.Y. and Howell, N.K. (2007). Preparatio characterization of gelatin from the skin of sin croaker (*Johnius dussumieri*) and shortfin scad (*Decapterus macrosoma*). Food Chem., **101** : 386-391.
- **Cole, C.G.B. (2000).** Gelatin. In: Frederick, J.F. (Ed.), Encyclopedia of Food Science and Technology., 2nd Ed. Wiley, New York, pp. 1183-1188.
- Diniz, F.M. and Martin, A.M. (1997). Effect of the extent of enzymatic hydrolysis on the functional properties of shark protein hydrolysate. *Lebensmittel-Wissenschaft* und-Technology, **30** : 266-272.
- Eastoe, J.E. and Leach, A.A. (1977). Chemical constitution of gelatin. In: Ward, A.G., Coutrs, A. (Eds.), The Science and Technology of Gelatin. Academic Press, London, pp. 73-107.
- Fernandez-Diaz, M.D., Montero, P. and Gomez-Guillen, M.C. (2003). Effect of freezing fish skins on molecular and rheological properties of extracted gelatin. J. Food Hydrocolloids, 17: 281-28.
- Gilsenan, P.M. and Ross-Murphy, S.B. (2000). Rheological characterization of gelatins from Mammalian and marine sources. *Food Hydrocolloids*, 14 : 191-195.
- GME Monograph (2005). Standard method for the testing of edible gelatin. Gelatinmonograph version- June 2005. Gelatin Manufactures of Europe.
- Gomez-Guillen J. Turnayb, M.D. Fernández-Dí aza, N Ulmob, M.A. Lizarbeb an V.M. and Monteroa, P. (2002). Structural and physical properties of gelatin extracted from different marine species: a comparative study'. *Food Hydrocolloid*, 16 (1): 25-34.
- Grossman, S. and Bergeman, M. (1992) Process for the production of gelatin from fishskin. US Patent 5,093,474

- Gudmundsson, M. and Hafsteinsson, H. (1997) Gelatin from cod skin as affected chemical treatment. J. Food Sci., 62:37-47.
- Gudmundsson, M. (2002). Rheological properties of fish gelatin. *Food Sci.*, 67(6):2172-2176.
- Haug, I.J., Draget, I.K. and Smidstrod, O. (2004). Physical and rheological properties of fish gelatin compared to mammalian gelatin. *Food Hydrocolloids*, **18**: 203-213.
- Jamilah, B. and Harvinder, K.G. (2002). Properties of gelatins from skins of fish-black tilapia and red tilapia. *Food Chem.*, 77 (1): 81-84.
- Johnston-Banks, F.A. (1990) Gelatin. In: Harris, P. (Ed.).Food Gels. pp. 233-389. Elsevier Applied Science, London.
- Johns, P. (1977) Relationship between collagen and gelatin. In: *The Science and Technology of Gelatin*. Academic Press, New York. ISBN: 0127350500, pp: 137-178.
- Jongjareonrak, A., Bennjkul, S., Visessanguan, W. and Tanaka, M. (2006). Skin gelatin from bigeye snapper and brownstrip red snapper: chemical compositions and effect of microbial Transglutaminase on gel properties. *Food Hydrocolloid.*, 20 : 1216-1222.
- Karim, A.A. and Bhat, R. (2009). Fish gelatins: properties, challenges and prospects as alternative to mammalian gelatins. *Food Hydrocolloid.*, 23 : 563-576.
- Kasankala, L.M., Xue, Y., Weilong, Y., Hong, S.D. and He, Q. (2007). Optimization of gelatin extraction from grass carp (*Ctenopharynfgodon idella*) fish skin ny response surface methodology *Biosource Technol.*, **98** : 3338-3343.
- Koli, J.M., Nayak, B.B., Nagalakshmi, K. and Venkateshwarlu,G. (2011). Gelatin: Versatile product from surimi (Fish) waste, 38 (7): 22-24.
- Koli, J.M., Basu, S., Nayak, B.B., Nagalakshmi, K. and Venkateshwarlu, G. (2011). Improvement of gel strength and melting point of fish gelatin by addition of Coenhancer using response surface methodology. *J. Food Sci.*, (6)E-503-509.
- Koli, J.M., Basu, S., Nayak, B.B., Patange, S.B., Pagarkar, A.U. and Venkateshwarlu, G. (2011). Functional characteristics of gelatin extracted from skin and bone Tiger Toothed croaker (*Otolithes ruber*) and Pink pearch (*Nemipterus japonicus*). Food & Bioproducts Processing, doi: 10.1016/j.fbp.2011.08.001.
- Mohtar, N.F., Conrad, P. and Siew-Young, Q. (2010). Optimization of gelatin extraction from hoki (*Macruronus novaezelandiae*) skins and measuremwent of gel strength and SDS-PAGE. *Food Chem.*, **122** : 307-313.

- Muyonga, J.H., Cole, C.G.B. and Doudu, K.G. (2004). Characterization of acid soluble collagen from skin of young and adult Nile perch. J. Food Chem., 85 : 81-89.
- Muyonga, J.H., Colec, C.G.B. and Duodub, K.G. (2004). Extraction and physico-chemical characterization of Nileperch Skin and bone gelatin. *J. Food Hydrocolloids*, **18**: 581-592.
- Norland, R.E. (1990). Fish gelatin. In M.N. Voight, and J. K. Botta (Eds.), Advances in fisheries technology and biotechnology for increased profitability (pp. 143 -153). Lanccater: T. Economic Publishing Co.
- See, S.F., Hong, P.K., Ng, K.L., Wan Aida, W.M. and Babji, A.S. (2010). Physiochemical properties of gelatins extracted from skins of different freshwater fish species. *Internat. Food Res. J.*, 17: 809–816.
- Segtnan, V.H., Kvaal, Knut, Rukke, Elling-Olav and Isaksson, T. (2002). Rapid assessment of physico-chemical properties of gelatine using near infrared spectroscopy. *Food Hydrocolloids*, 17(5):585-592.
- Shahidi, F. (1995). Seafood processing by-products In: Shahidi F., Botta, J.R., Editors. Seafood Chemistry, Processing Technology and Quality. New York, Kluwer Academic Publisher, 320-334.
- Snedecor, G.W. and Cochran, W.G. (1967). *Statistical methods*, 6th Ed., Oxford and IBH-Publishing Co. New Delhi, 593pp.
- **Sperling, L.H. (1985).** *Introduction of physical polymer science*. John wiley, New York.
- Stainsby, G., (1987). Gelatin gels. In: Pearson, A.M., Dutson, T.R., Baily, A.J. (Eds.), Collagen as food: Advance in Meat Reaseach, Vol. 4. Van Nostrand Reinhold, New York, pp. 209-222.
- Wainewright, F.W. (1977). Physical tests for gelatin products. In: Ward, A.G., Courts, (Eds.), The Science Technology of Gelatins. Academic Press Inc., London, pp. 508-531.
- Walstra, P. (2003). *Physical chemistry of foods*. Marcel Dekker, New York.
- Ward, A.G. and Courts, A. (1977). *The science technology of gelatins*. Academic Press Inc., London.
- Yang, H., Wang, Y., Jiang, M., Oh, J. H., Herring, J. and Zhou,
 P. (2007). 2-step optimization of the extraction and subsequent physical properties of Channel Catfish (*Ictalurus punctatus*) skin gelatin. J. Food Sci., 72 (4): 188-195.
- Yasumatsu, K., Sawada, K., Moritaka, S., Misaki, M., Toda, J., Wada, T. and Ishii, K. (1972). Whipping and emulsifying properties of soyabean product. *Agril. Biol.Chem.*, 36:

⁸ Internat. J. Proc. & Post Harvest Technol., **8**(1) June, 2017 : 1-9 HIND AGRICULTURAL RESEARCH AND TRAINING INSTITUTE

719-726.

Zar, H.J. (1999). *Biostatistical analysis* 4th Ed., Dorling Kindersley (India) Pvt. Ltd., Delhi, 663pp.

■ Webliography

GME; Gelatin Manufactures of Europe. (2001). Available from; http://www.gelatin.org/en/gelatin/overview/127.html.

GME; Gelatin Manufactures of Europe. (2010). Available from; http://www.gelatin.org/en/gelatin/overview/127.html.

O Year * * * * * of Excellence * * * * *